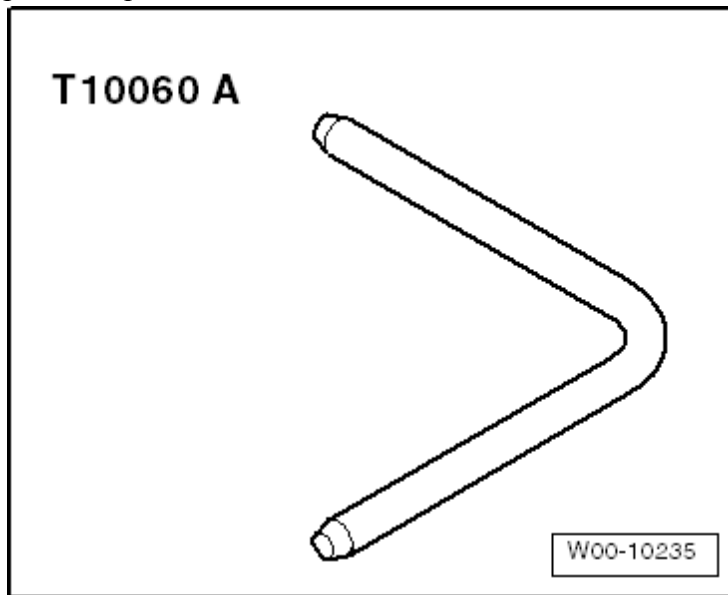


Removing and installing poly V-belt

Special tools and workshop equipment required

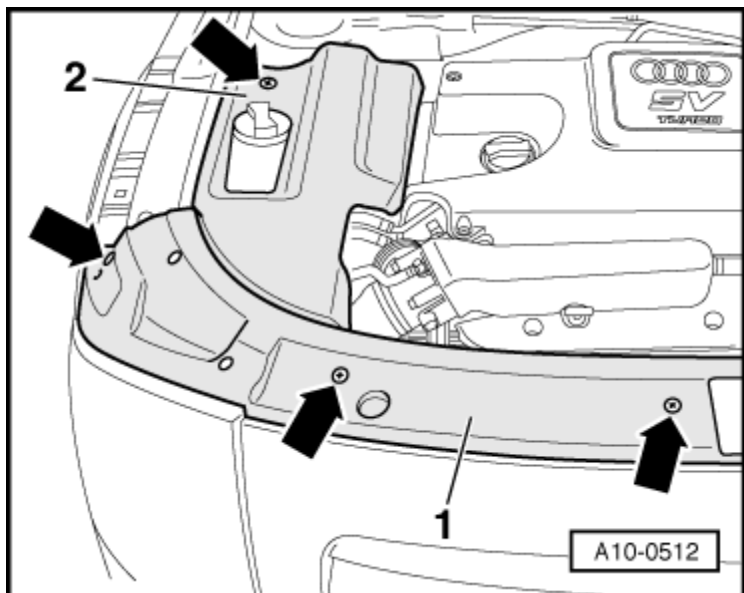
t Locking pin -T10060 A-



Removing

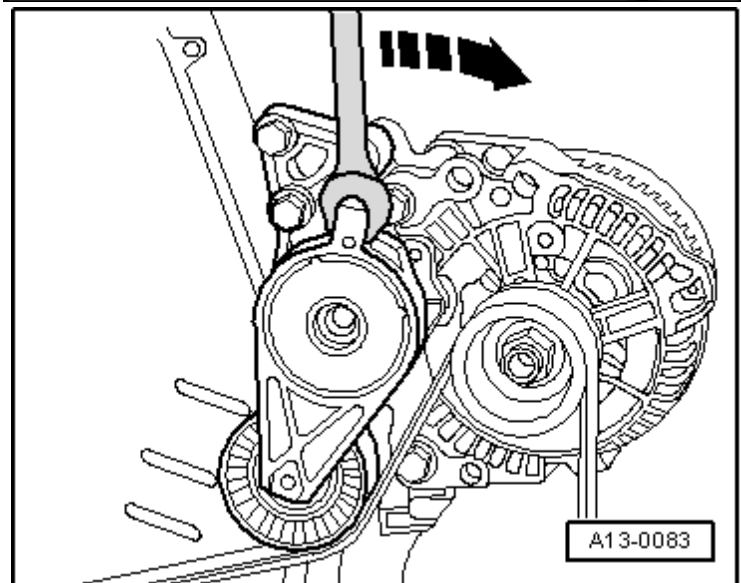
- Remove covers -1- and -2- (right-side) on lock carrier and above expansion tank -arrows-.
- Detach air intake hose from intake manifold.

 Note



Before removing, mark direction of rotation of poly V-belt with chalk or felt-tipped pen. If the belt runs in the opposite direction when it is refitted, this can cause breakage.

- Turn the tensioner in the direction of the -arrow- to slacken the poly V-belt.
- Remove poly V-belt.



Lock tensioner

- in position with locking pin - T10060 A-

### Installing

Installation is carried out in the reverse order; note the following:



#### Note

Before fitting poly V-belt, make sure all mechanical units (alternator, air conditioner compressor, power steering pump) are firmly in position.

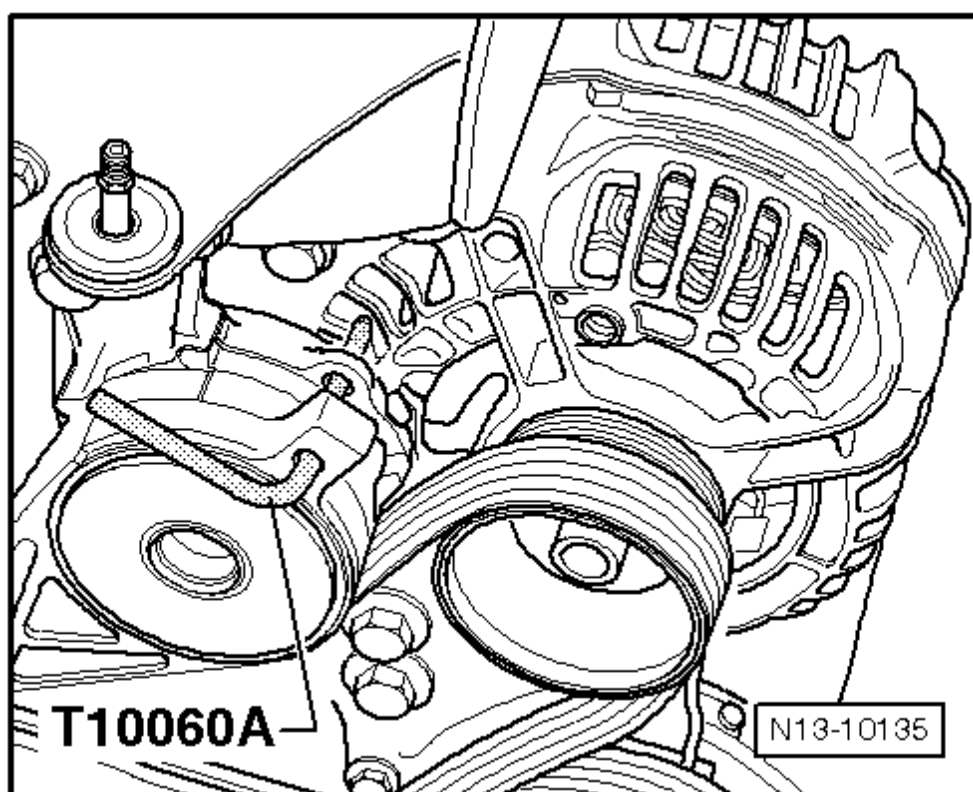
Hose connections and hoses for charge air system must be free of oil and grease before assembly.

Secure all hose connections with the correct type of hose clips (same as original equipment)

→ [Parts catalogue](#).

Fit poly V-belt onto crankshaft pulley, power steering pump pulley and then onto alternator pulley.

Release pressure from tensioner and remove locking pin -T10060 A-



- .
- Check poly V-belt for proper seating.

Routing of poly V-belt on vehicles without air conditioner  
1 → [Fig.](#)

Routing of poly V-belt on vehicles with air conditioner  
1 → [Fig.](#)

- Start engine and check that belt runs properly.